



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3580-1
Job Sheet 178730



Part No: D3580-1

Job Qty: 40 ea

Part Name: Joggle Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/7/18

Job Tracking No:

Due Date: 6/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP Rev :A New Issue 07.06.25 EC IPP Rev:B Removed Powder Coat 07-07-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		6/14/18	0.00	0.00	Start Up Waterjet		OK 18/06/07
100	Waterjet	40 pcs		6/14/18	0.00	0.78	Waterjet1		OK 18/06/07
120	QC	40 pcs		6/14/18	0.00	0.00	QC8		OK
130	Small Fab	40 pcs		6/14/18	0.01	1.29	Small Fab-4		DAS
140	QC	40 pcs		6/14/18	0.00	0.00	QC5		38
150	Packaging	40 pcs		6/14/18	0.00	0.00	Packaging3		9-88
160	QC21-SA	40 Ea		6/14/18	0.00	0.00	QC21		JUN 19 2018 DAS 21 18/06/19 9-88

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	.3600 sf (.009 ea)	90-Start up Operation	5048649

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	0	321	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Joggle Bracket	0.194inches + 0.005 - 0.001	0.199 0.193		
2	Joggle Bracket	1.750inches ± 0.030	1.780 1.720		
3	Joggle Bracket	0.750inches ± 0.030	0.780 0.720		
4	Joggle Bracket	0.294inches ± 0.010	0.304 0.284		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____	DISPOSITION Rework ☐ Scrap ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																	
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DART AEROSPACE Container No: S078935 Part: D3580 - 1 Job No: 178730 Serial No/Batch: S078935 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: _____ Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON A6A 1K7 TEL.: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com Date: 06/07/18		MRB (QSI042) Approval _____																																																																			
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		Lead hand / Supervisor Approval Verification _____																																																																			
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